

w/c 151137

Work Order ID 153154

153154

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Tuesday, November 08, 2016 11:19:17 AM

Item ID: D5149-3 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Fwd Step
Start Date: 11/1/2016 Start Qty: 4.00 *4* Cust Item ID:
Required Date: 11/8/2016 Req'd Qty: 4.00 *4* Customer:
Reference:

Approvals: Process Plan: DAS 21 Date: NOV 10 2016 Tooling: _____ Date: _____ Run Start *NR1*
QC: 9-89 Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D5149	D

110

0.00

110

Bandsaw

Memo

0.23

Jeaspa Bandsaw

CUT BLANK AT 6.325" LONG

10 φ DAS 45 10-12-7
9-89

115

0.00

115

HAAS 1

Memo

0.17

HAAS CNC vertical machine #1

MILL AS PER DWG AND FOLIO FB344

FOLIO REV: AA

DWG REV: D

DEBURR

10 φ DAS 45 16-12-10
9-89

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC2- Inspect parts off machine FAI/FAIB Memo	0.00 0.01				10	0		DAS 45/1612-10 9-89
130 *130* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.01				10	0		DAS 14 9-89 16/12/11
140 *140* Packaging Packaging	Identify as per dwg & Stock Location: <u>WA001</u> Memo LOCATION: WA001	0.00 0.01				10			17-01-05 Jm

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Required Date: 11/8/2016 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	QC21- Final Inspection - Work Order Release	0.00							
150							DAS 21 9-89	JAN 0 6 2017	
QC	Memo	0.07							
Quality Control									

DAS
21
9-89
JAN 0 6 2017

Picklist Print

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Work Order ID: 153154

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Parent Item: D5149-3

D5149-3

Parent Item Name: Fwd Step

Start Date: 11/1/2016

Required Date: 11/8/2016

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 14.09.05 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6T2.00W0.125

Purchased

No

f

31.0812

2.218947

M6061T6T2 00W0 125

6061T6 RD TUBE 2.00 X.125W

Location

Loc Qty

Loc Code

MAT016

31.08121

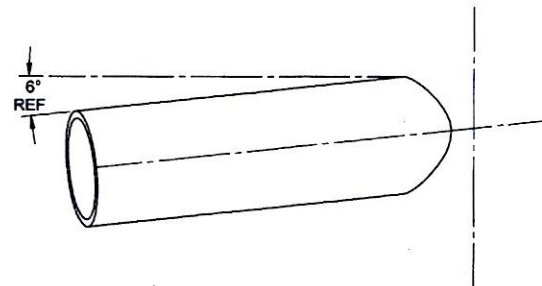
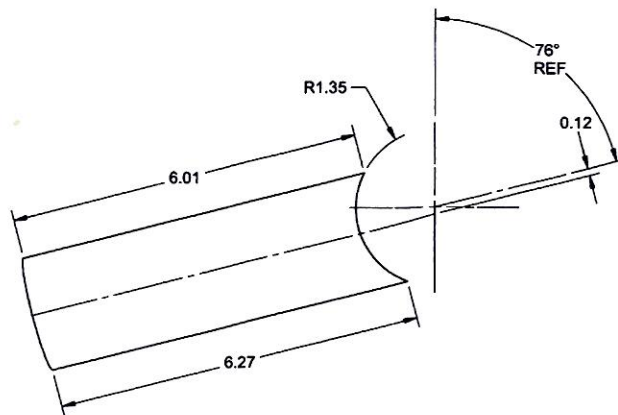
m135325

7.08121

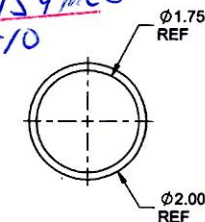
m135709

24

5.54 ^{PT} ^{DAS} **45** ~~16/12-7~~ 16/12-7
9-89



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 153154 MLJ
16-11-10



D5149-3 FWD STEP

NOTES:

- 1) MATERIAL: 6061-T6/T62/T6510/T6511 SEAMLESS TUBING PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 OR AMS 4080 OR AMS 4082 OR AMS 4083 OR ASTM B210 OR ASTM B241
REF DART SPEC M6061T6T2.000W0.125
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.42 lbs

RELEASED
2015-11-04

APPROVED

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	DB	DRAWING NO.	REV. D
MFG. APPR.	DD	D5149	SHEET 6 OF 11
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	STEP ASSEMBLY	NTS
DATE	15.10.20	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	